# Global Orbit Stabilization System for Photon Factory Electron Storage Ring 

T. Obina, K. Haga, T. Honda, M. Tadano, T. Kasuga,

M. Katoh, Y. Kobayashi, T. Mitsuhashi

KEK, 1-1 Oho, Tsukuba, Ibaraki, 305-0801, Japan

N. Nakamura

The Institute for Solid State Physics,
The Universityof Tokyo


## KEK-PF site map

- Energy
- Emittance
- Stored Current
- Circumference
- RF frequency
- Harmonic number
- Lifetime
- Tune(H/V)
2.5 GeV

36 nm rad
450 mA (multi)

187m
500.1 MHz

$$
312
$$

50 h (at 400 mA )
$9.60 / 4.28$

## System Overview; Vertical COD Correction

- Sources of orbit fluctuations:
- Building vibration ( $1-10 \mathrm{mHz}$ )
- magnet cooling water temperature
- AC power line
- .... Etc.
- Frequency range of feedback system: up to 50 Hz
- Goal:
- Fast data-taking (<1ms)
- High Position resolution ( $<10 \mu \mathrm{~m}$ )
- High speed signal processing (<1ms)
- Fast Steering Magnet \& power supply (>100Hz)


## Layout of BPM, Steering Magnets




- Station \#1..\#12 contain multiplexers and superheterodyne detectors.
- LPF : Low Pass Filter, ATT: Attenuator, SW: PIN diode Switch 6/DEC/2002


## Beam Position Detection

- 65 Beam Position Monitors (BPMs)
- 41: 4-Button, SMA feedthrough [new type]
- 24: 6-Button, BNC feedthrough [old type]
- 5-6BPMs are scanned with PIN diode switch
- Superheterodyne detector
- Low Pass Filter (LPF) to avoid the effect of coherent synchrotron oscillation(fc=10kHz)
- Sampling time for whole BPMs: minimum 2 ms
- (For now, we took 12 ms for routine SR user operation)
- Measured relative accuracy: $<3 \mu \mathrm{~m}$


## Cross Section of BPM

- New type
- 4 electrode



## Signal Processing Hardware

- VME System
- ADC (8-channel, 16bit) x 2
- DSP(TMS320C40) x 1
- CLOCK
- CPU (CPU:68030, OS:VxWorks)
- Digital I/O x 2
- DAC (8-channel, 16bit) x 4
- Networking
- ATM/Ethernet network
- Host workstation(SUN)


## Signal Processing Scheme

1 Check the output voltage of each electrode (consistency check)
2 Calculate the beam position
3 Calculate the corrector current

- We adopted the singular value decomposition(SVD) method
- Number of eigenvalues : 5 ( 8 eigenvalues are used after Jan/2002)
- inverse matrix is previously calculated and downloaded to DSP

4 PID control
5 Set the corrector current

- Frequency response is mostly determined by the 0 -th order hold effect.


## Correctors

- 28 correctors for vertical feedback
- 0.35 mm -thick silicon steel lamination magnet
- Frequency response of power supplies and magnets are high enough. (there is no reduction in gain/phase up to about 100 Hz )
- Isolation amp is used to maintain isolation between VME and correctors.

For local feedback system, another 28 correctors for both vertical and horizontal plane will be installed.

## Block Diagram of Global Feedback System



## Measurement Example 1



## Measurement Example 2

Beam loss due to magnet power supply failure


BPM Number

Beam loss due to RF trouble


## Beam Motion with/without Feedback



Vertical beam motion with and without global feedback. Feedback system was turned off at 50 min and the kick angle of all correctors were set to be zero. After the feedback is turned off, drifts and vibrations of the beam positions are observed.

## Vertical Orbit Drifts ( for 24 hours)

Vertical COD difference (24Hours; 29/Jun/2001)


Closed orbit distortion (COD) relative to the standard orbit of the PF-ring.

## Frequency Response



Frequency response of the beam position to the excitation of a corrector. -3.0 dB point is about 0.3 Hz (At present, this parameters are used in the routine operation for SR users). We can easily increase the frequency response up to 1 Hz by refining the PID parameters.

## Photon Beam Position Monitor

- Photograph of the monitor head

| station | beamline number | position[mm] |
| :---: | :--- | ---: |
| 1 | BL-4 | 4925 |
|  | BL-6 | 4275 |
|  | BL-7 | 4300 |
|  | BL-8 | 4300 |
| 2 | BL-9 | 4300 |
|  | BL-10 | 4300 |
|  | BL-11 | 4275 |
|  | BL-12 | 4300 |
| 3 | BL-18 | 5690 |
|  | BL-20 | 4185 |
|  | BL-27 | 9190 |
|  | BL-1 | 4300 |

Location of the monitor

## Display panel for photon beam monitor

Fil 1200V2001 0900.00 JST


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## Summary of Global Feedback System

- Global feedback system works very well to suppress the beam fluctuations up to 1 Hz . (At present, For normal SR user operations, frequency range up to 0.3 Hz are stabilized.)
- System bandwidth is limited due to the LPF to avoid the synchrotron oscillation. If we can remove the LPF (if the synchrotron oscillation is suppressed) and optimize the PID coefficient, the feedback bandwidth will be improved up to 50 Hz
- Future Plan:
- Local feedback system to stabilize the beam axis at the insertion devices using a reflective memory network.


## Horizontal Orbit Feedback (RF Frequency)



## Change in RF frequency; for 3days



## Change in RF frequency; for 3 years



## Change in RF frequency; for 3Month



