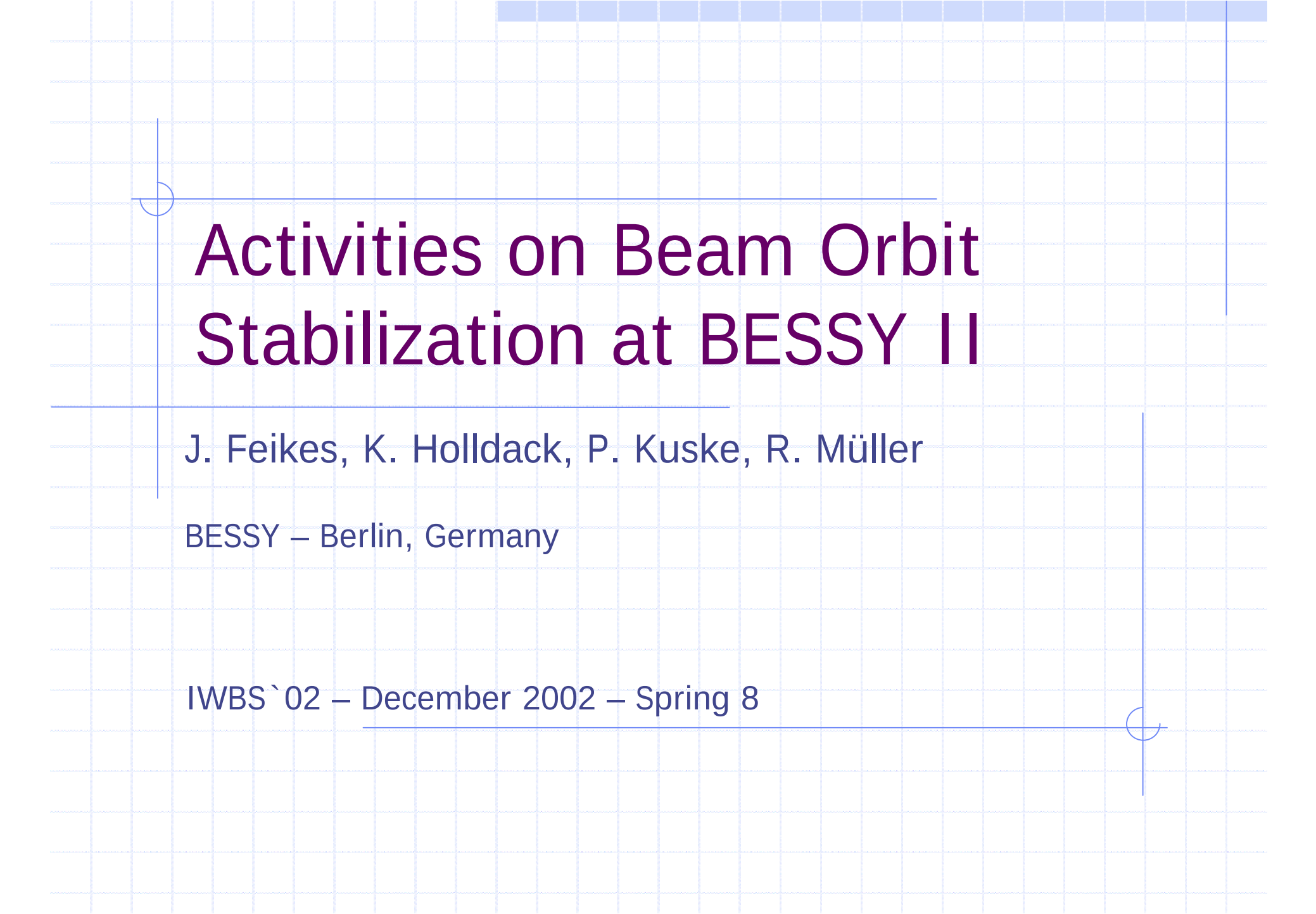




Activities on Beam Orbit Stabilization at BESSY II

J. Feikes, K. Holldack, P. Kuske, R. Müller

BESSY – Berlin, Germany

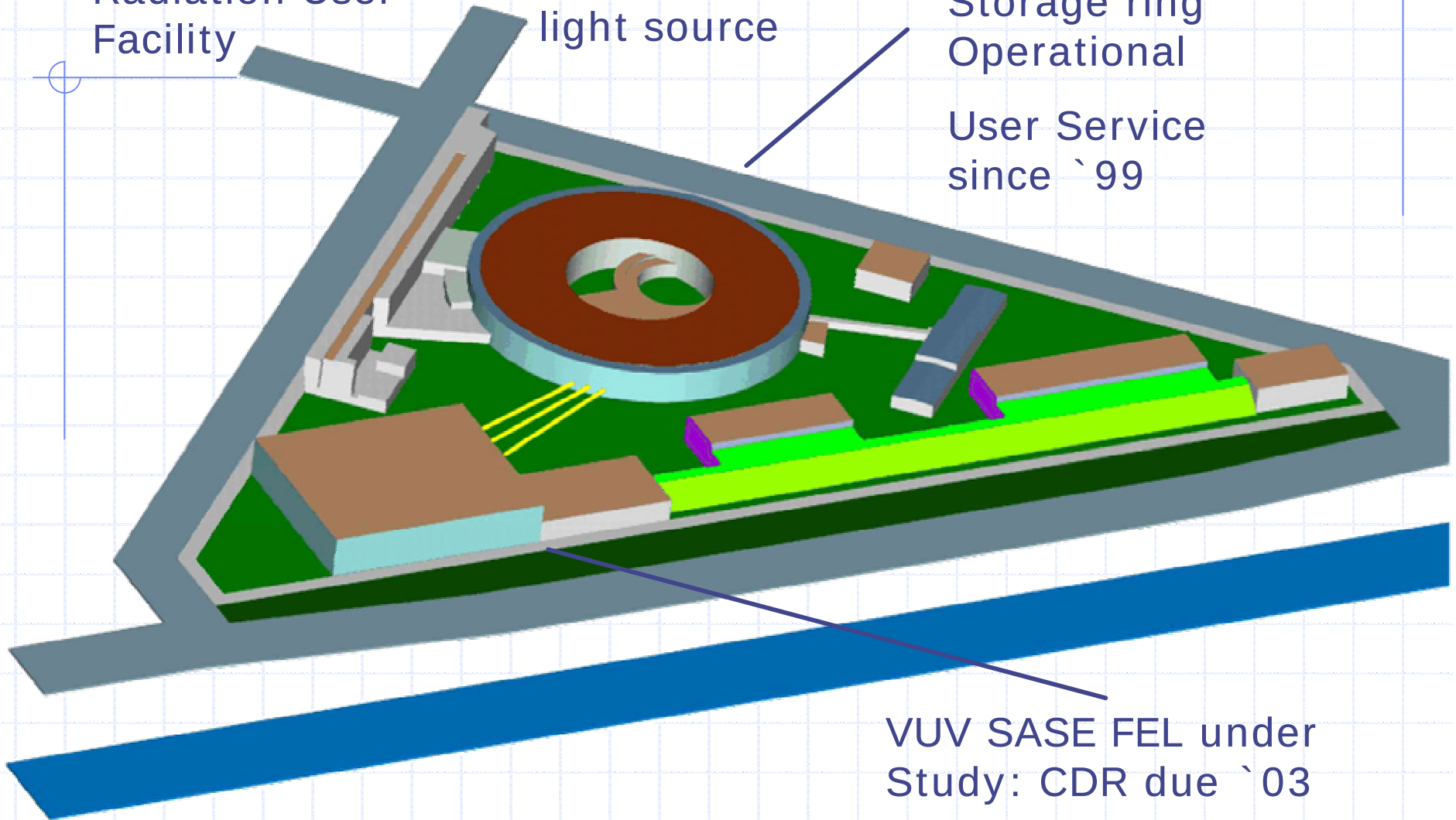
IWBS`02 – December 2002 – Spring 8



BESSY:
Synchrotron
Radiation User
Facility

BESSY II:
3rd generation
light source

1.7 GeV
Storage ring
Operational
User Service
since `99



VUV SASE FEL under
Study: CDR due `03



Outline: Status

- Components
 - Diagnostics, Correctors, Set-Up
- Performance
 - Per fill, day, week, months
- Problem Areas
 - Residuals, transients
- Conclusions

Orbit Control @ BESSY

■ Basic System Parameters:

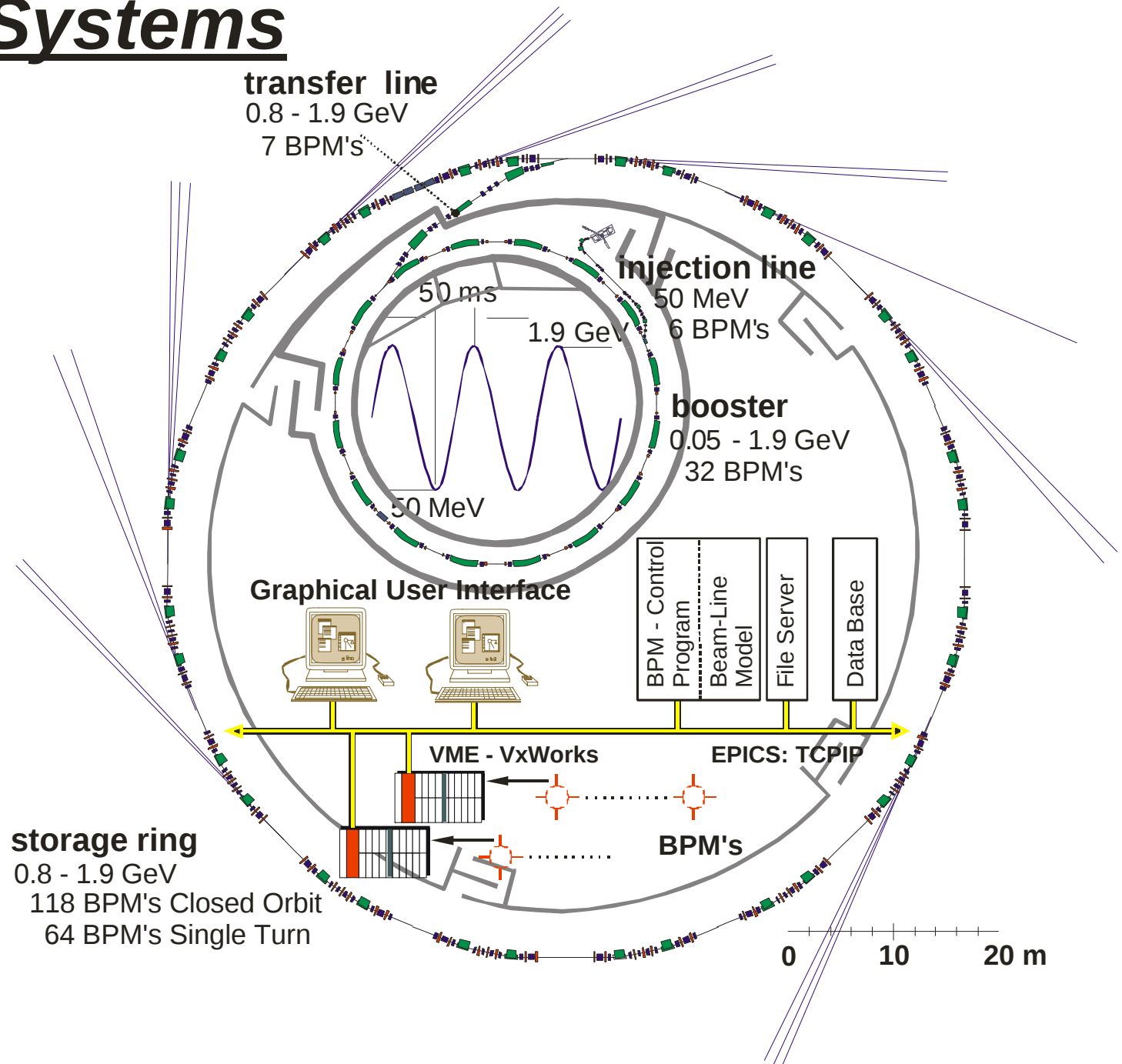
- 112 RF BPMs, 16 bit, 1 μ m res. (0.1s avg.)
- 16 XBPMs, 25 SPMs, 1 TPM, 2 Pinholes
- 64 vertical, 80+1 horizontal, 3mrad Correctors + 1Hz precision RF
- 2 sec/orbit, 6 sec/correction cycle
- model based response matrix
- weighing factors 1 for RF BPM, 0 for XBPM
- 50% significant SVD eigenvectors

The BPM Systems

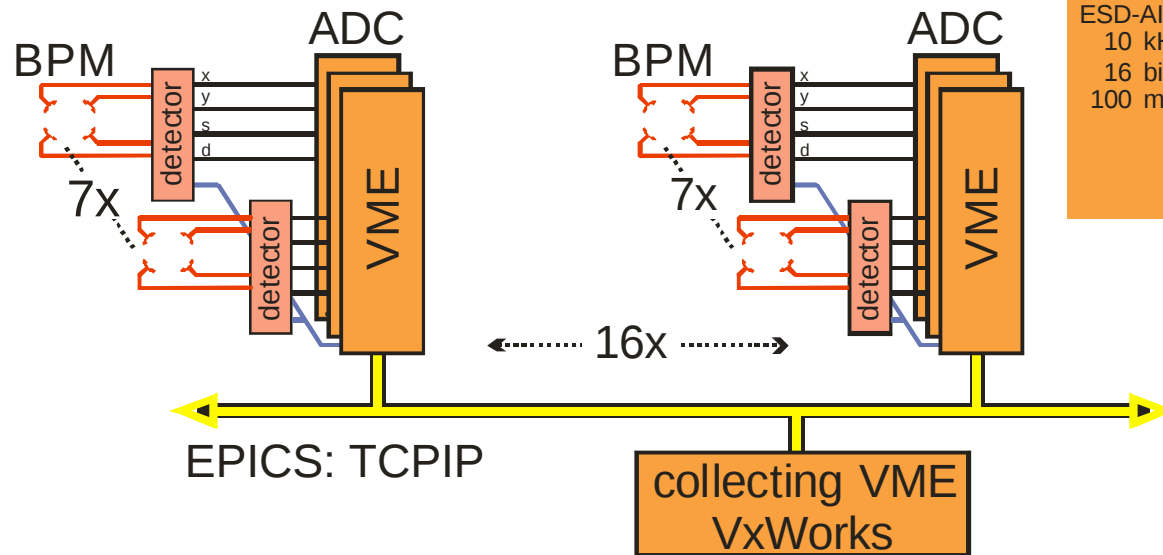
1. **Storage Ring - Closed Orbit**
 - Accurate ($1\ \mu\text{m}$)
 - Reliable
 - 1 Hz Application Update Rate
2. **Storage Ring - Single Turn**
 - Fast (800 ns / turn)
3. **Injection system**
 - Fast (5 kHz sample rate)
 - Flexible

Specialized
Modes for
Booster,
Transfer line
and Storage
ring

Data
collection via
network
handshake



BPMs Storage Ring: Closed Orbit

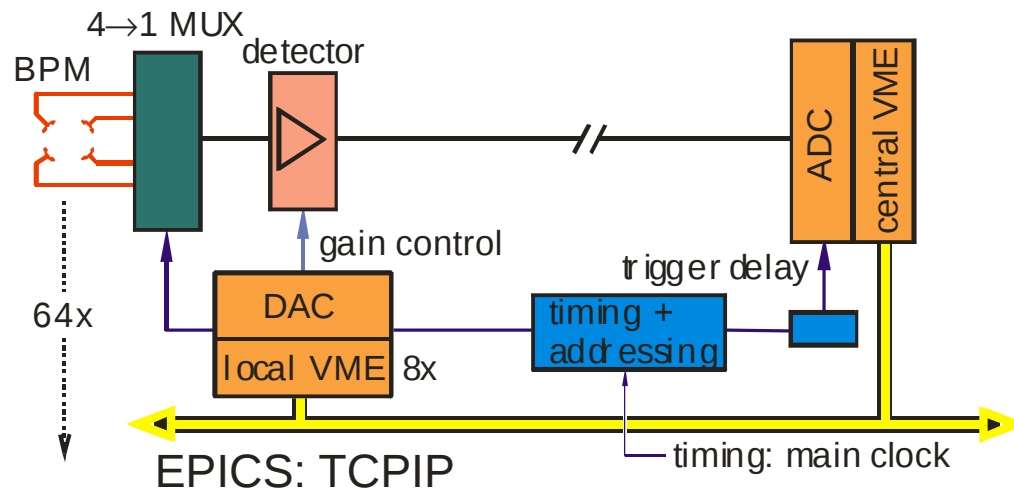


ESD-AIO16
 10 kHz Sample Rate
 16 bit accuracy
 100 ms software averaging

Performance:

Dynamic range ± 10 mm
 Accuracy ~ 1 μ m
 Required current 100 μ A
 Update rate 1 Hz

BPMs Storage Ring: Single Turn

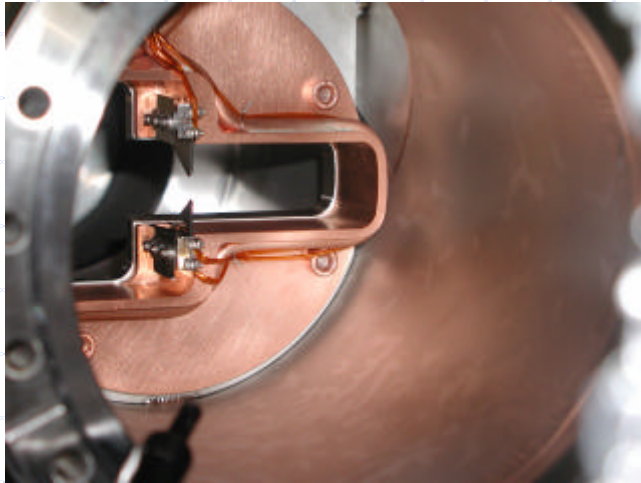


Joerger VTR1012-128
 10 MHz Sample Rate
 12 bit accuracy
 32 k turns stored

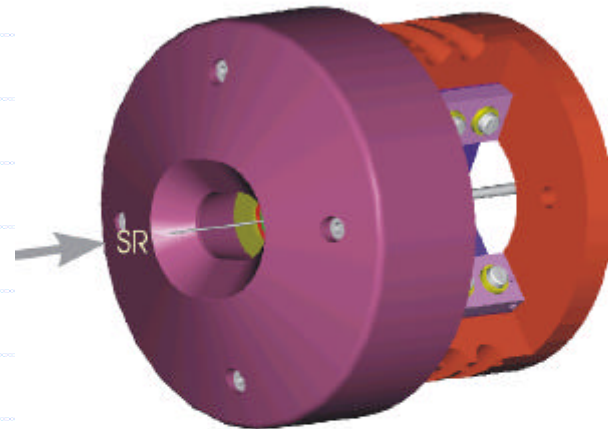
Performance:

Dynamic range ± 16 mm
 Accuracy 1 mm
 Required current < 100 μ A
 Update rate 0.2 Hz

Precise Photon BPM Systems



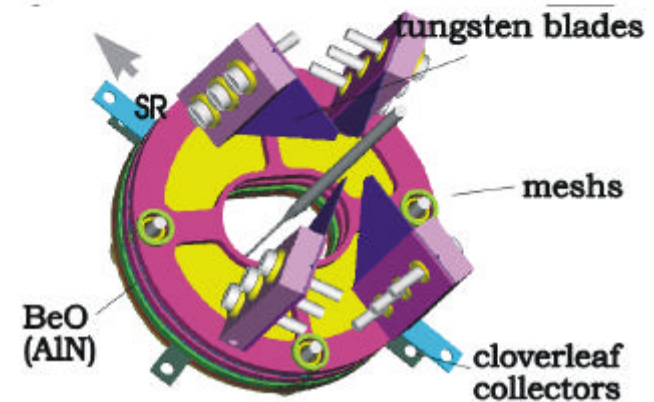
4-Blade Spectrometer XBPM
(detector head)



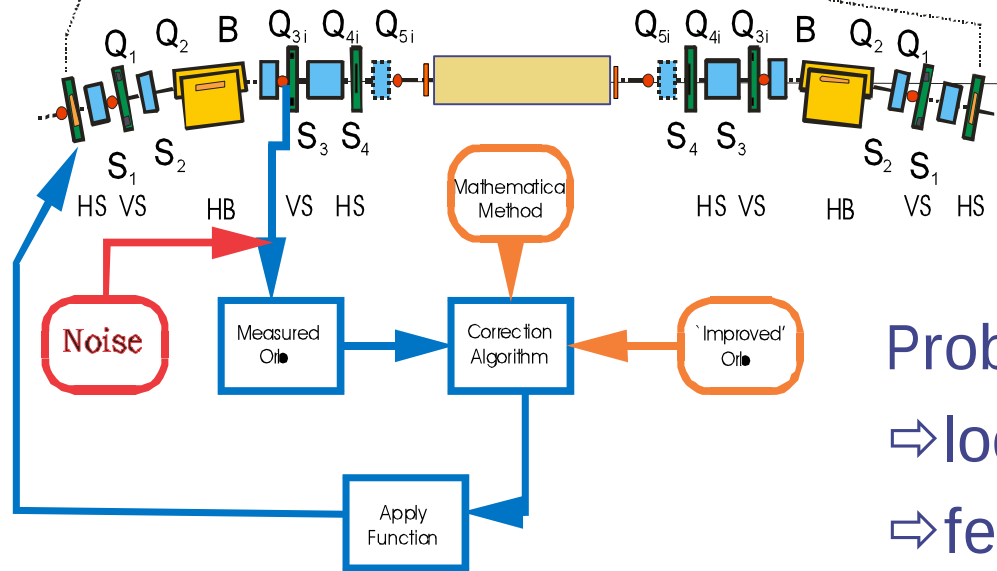
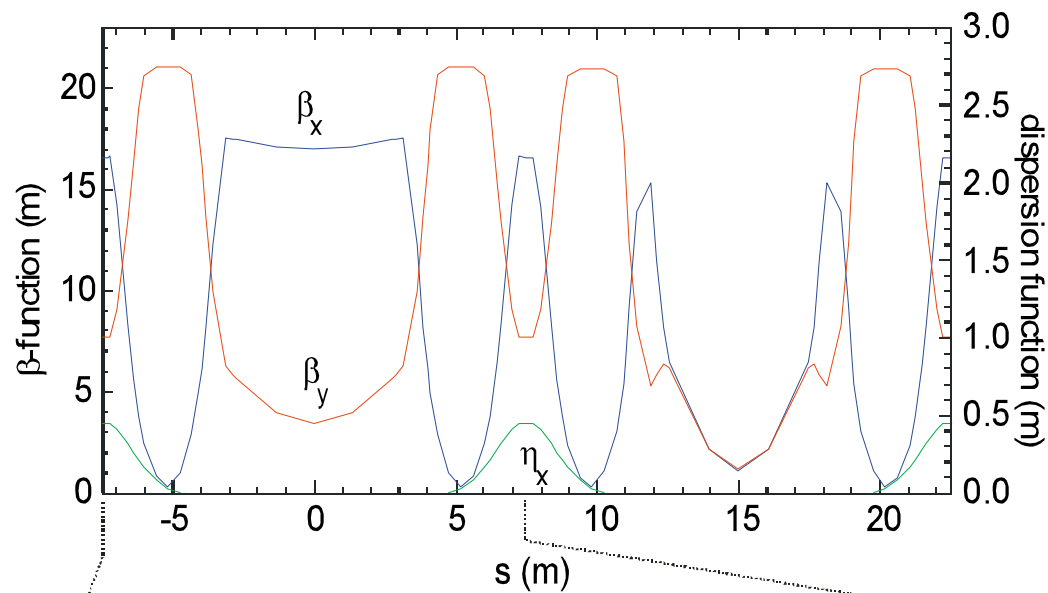
Ver.: Staggered Pair
Monitors SPM

Hor.: Transversal
Position Monitors TPM

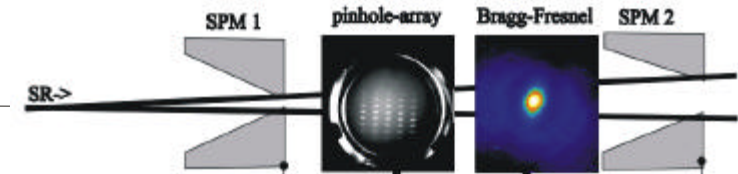
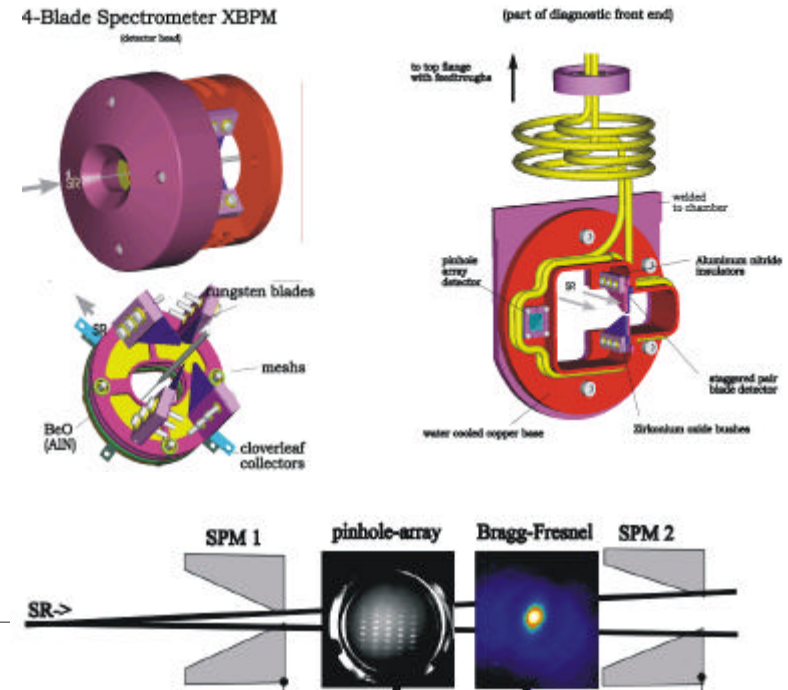
Undulator/WLS XBPM



Corrector Pattern



Diagnostic Means: Electronic + Photon BPM Precise, Reliable, Fast, Complementary



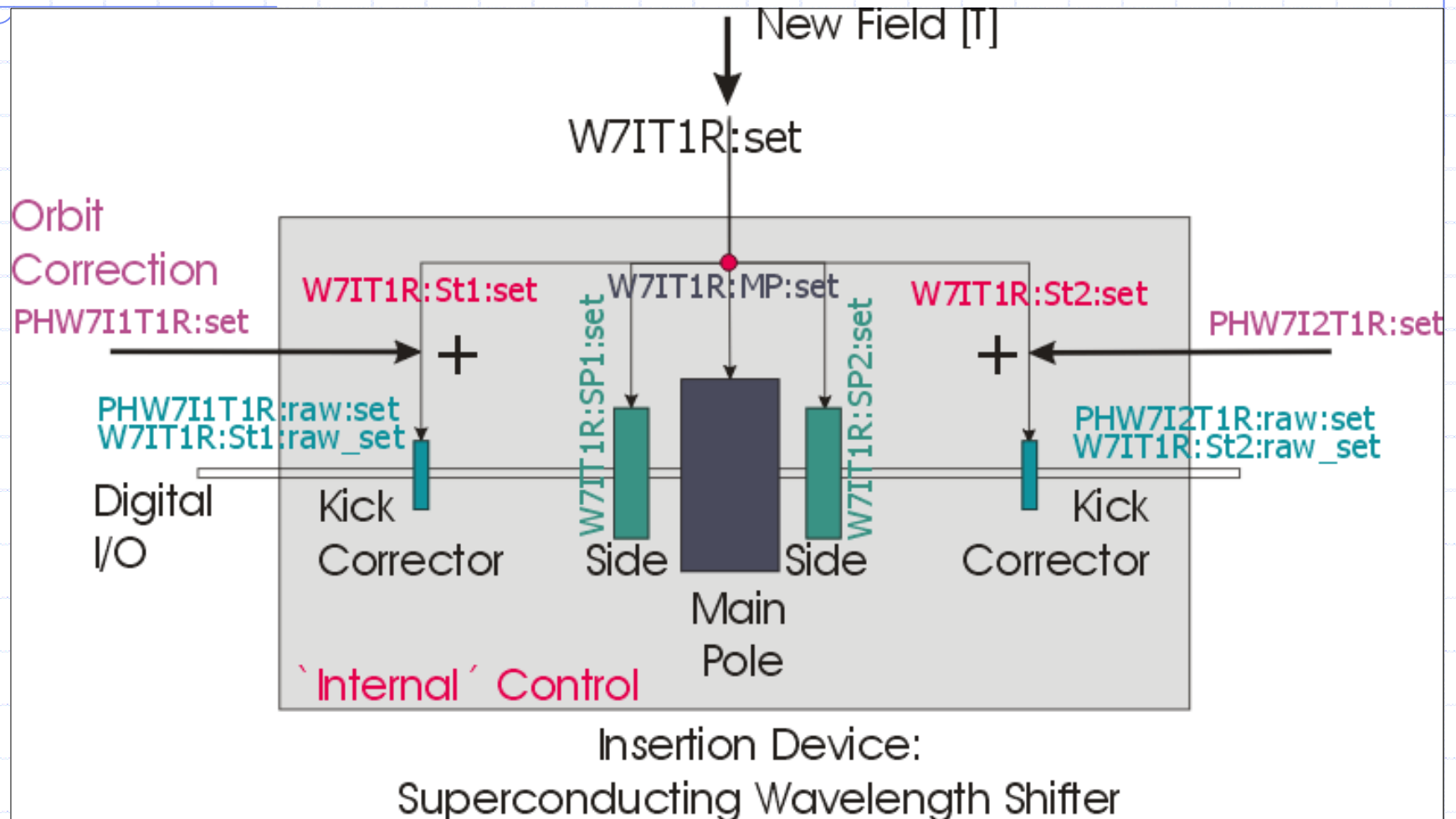
Problem not well confined:

⇒ local vs. global scheme

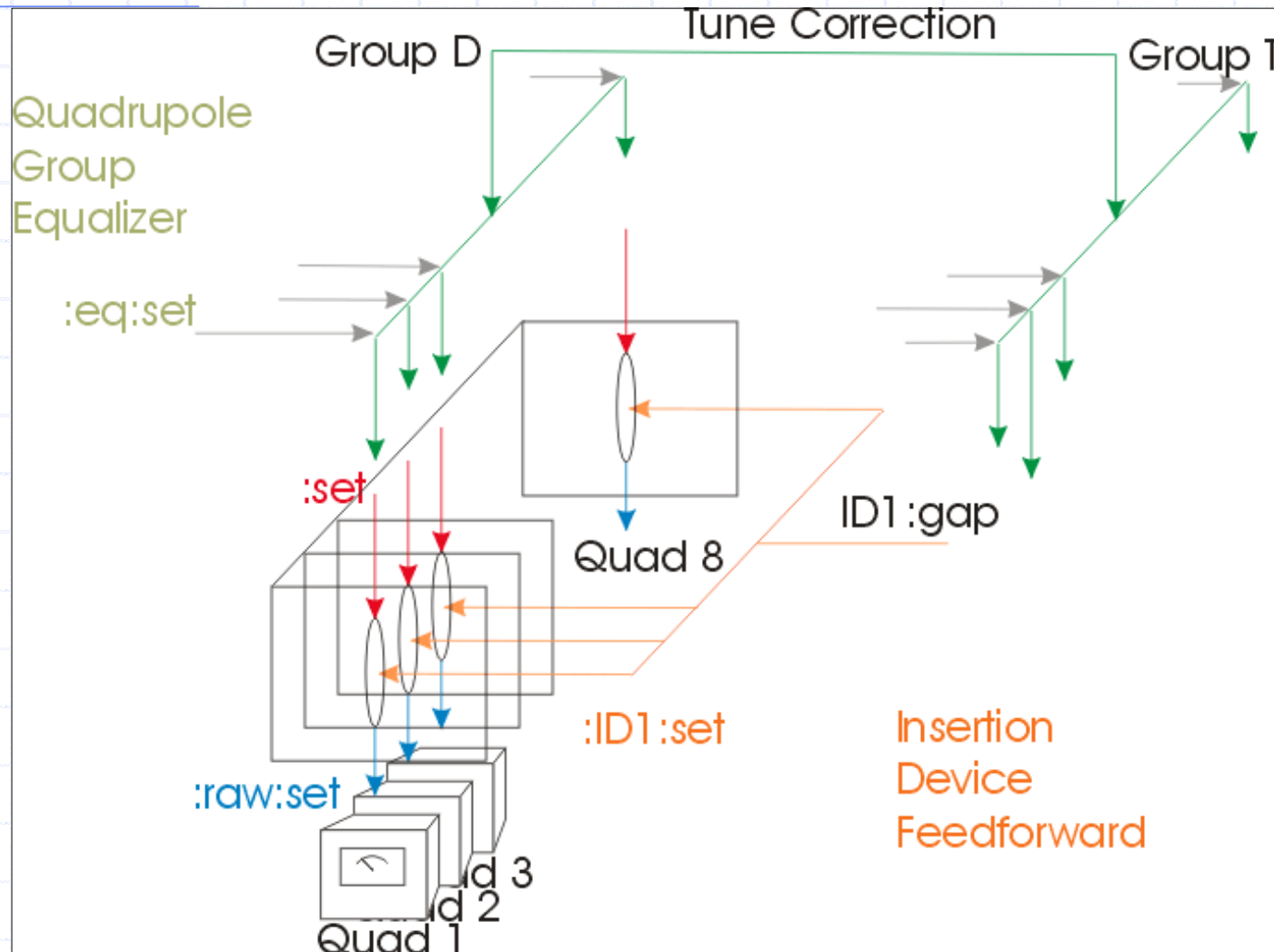
⇒ feed-forward vs. drift control

⇒ orbit easier than tune/ β -beat

Orbit Kick Compensation: Feedforward-Tables (+Offset)



Tune/ β -Beat Compensation: Storage Ring Quad Offset Terms

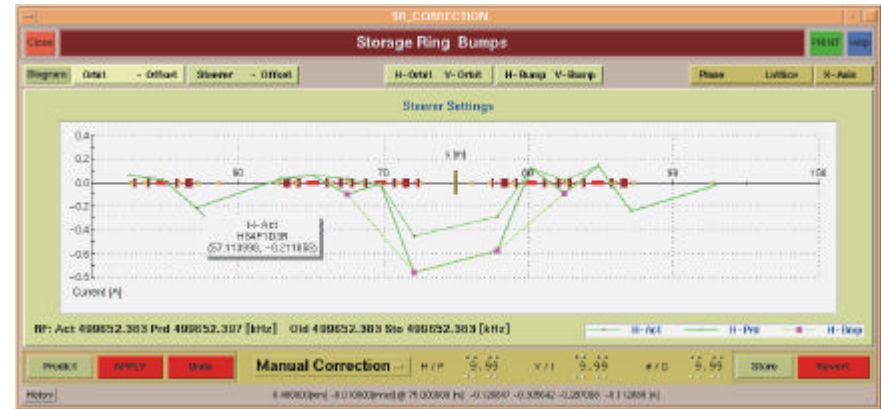


Versatile, Accurate, All-In-One Working Horse

1 Orbit / 2 sec

Read Orbit
Calculate/Set
Settle/Discard
Read Orbit

1 Corr. / 6 sec

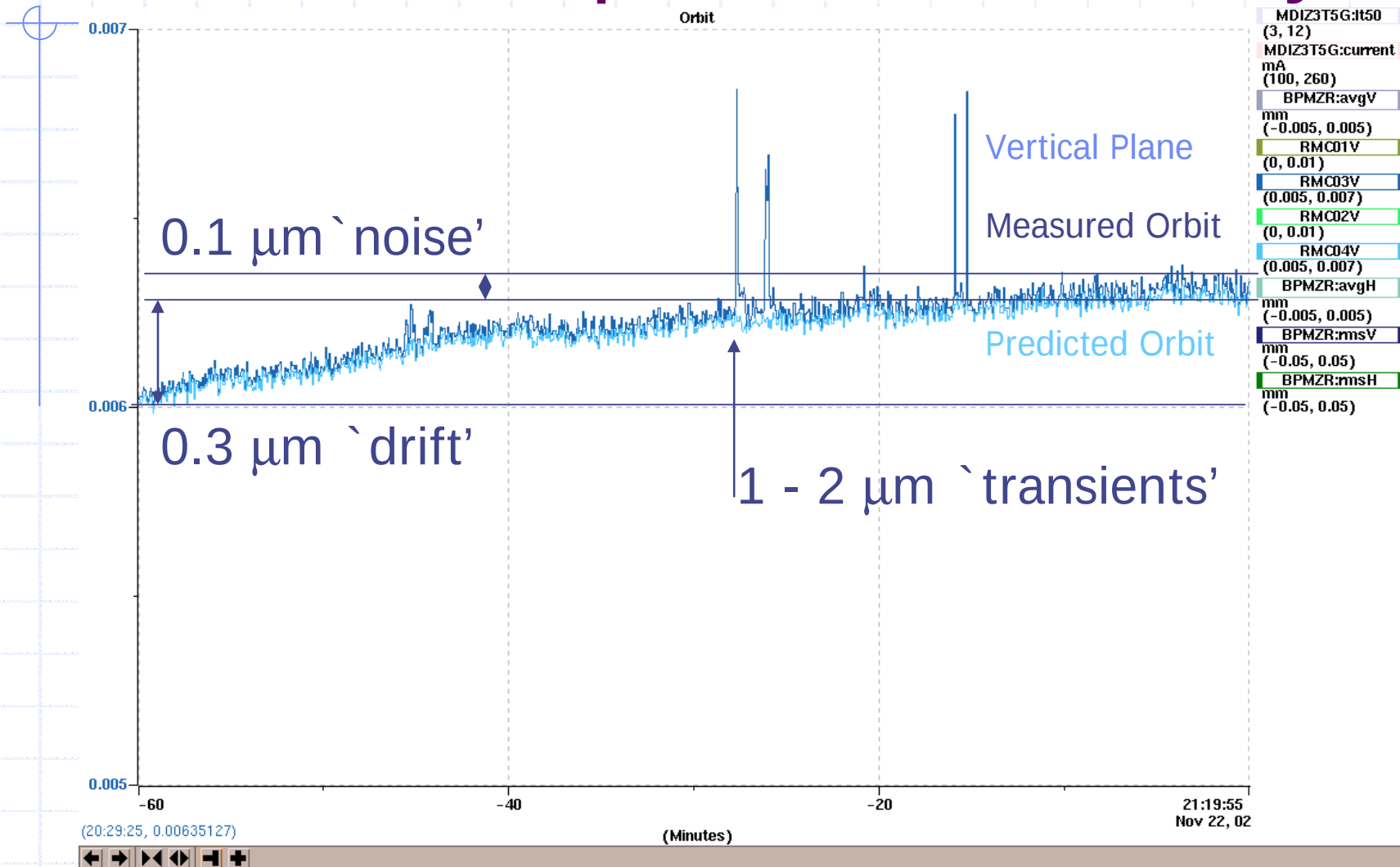


Orbit Display and Control Interface

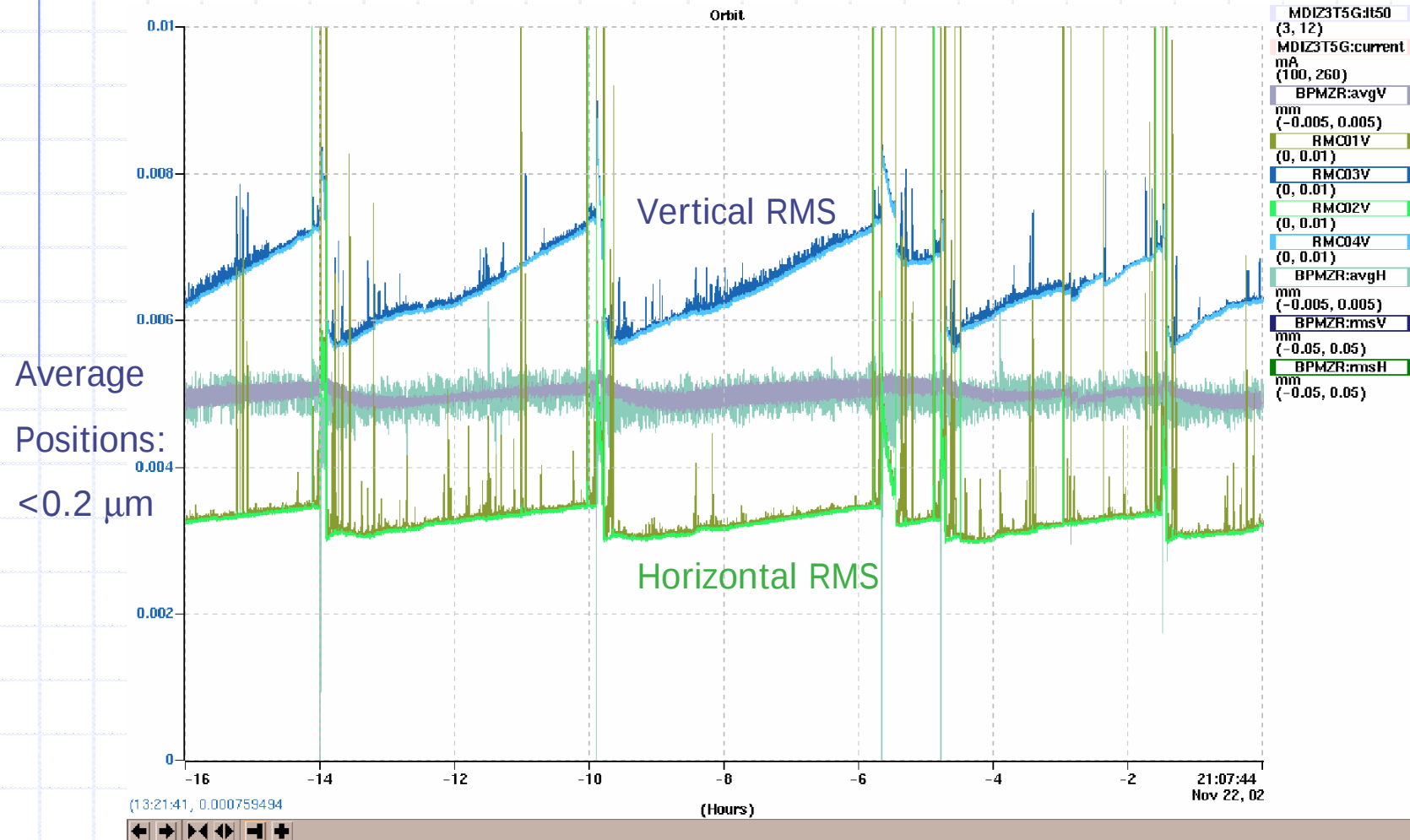
System Performance: Metrics

- **Stability:** per fill, weeks/months
 - ◆ orbit typically stabilized at 106/112 BPMs to better than $10\mu\text{m}/\text{fill}$, $2\mu\text{m}$ fill to fill
- **Reproducibility:** spanning different user beam time slots: beam based calibration
- **Reliability:** MTBF, hardware faults, DAQ problems, controls failures: $<0.5/\text{month}$
- **Human Factor:** protection against faulty operation, ease of use + understanding
 - ◆ Key to problem tracking: action, data logging

1 hour example: RMS Stability



24 hours example: Avg./RMS



Stability during Start-Up Week

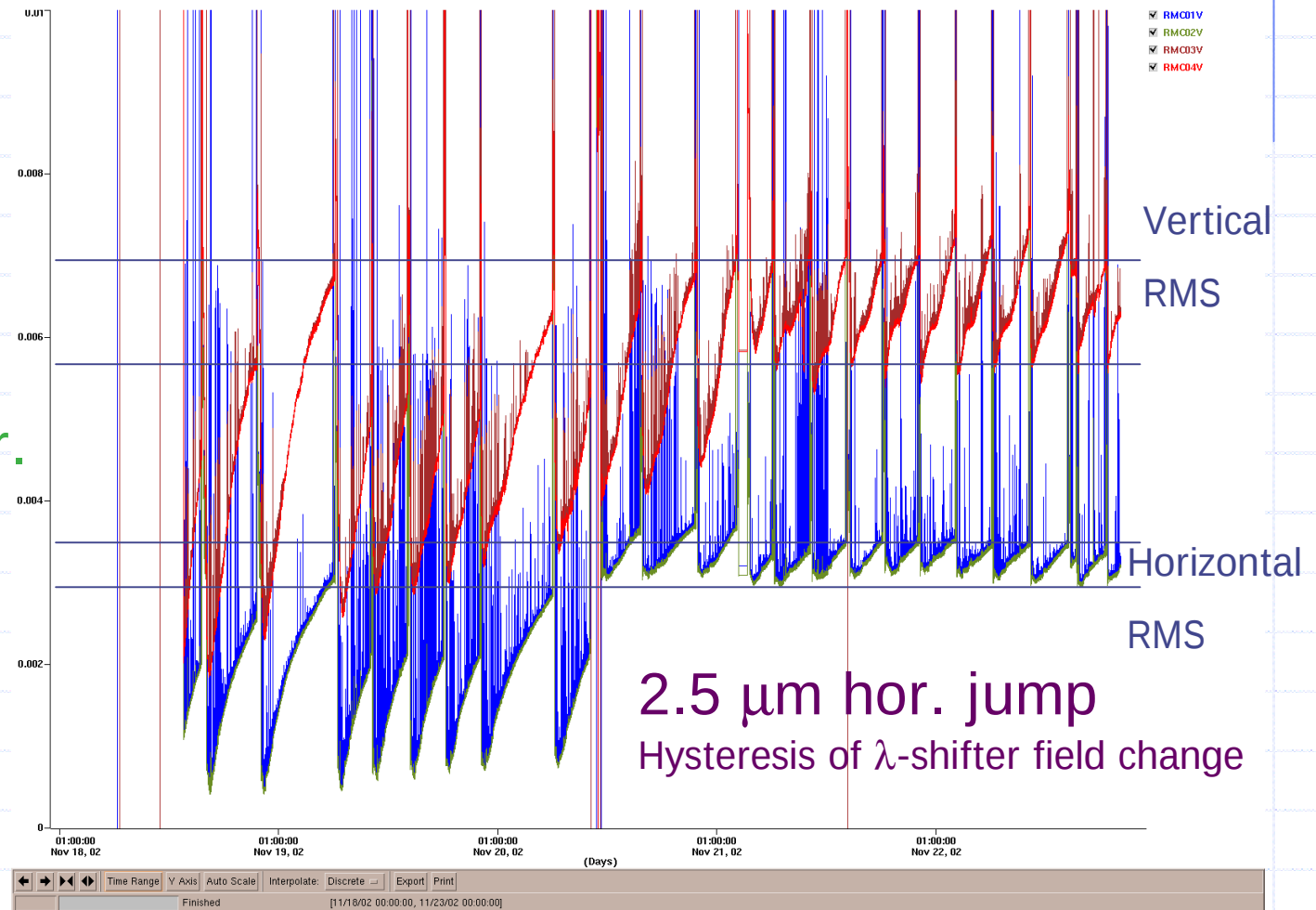
Per fill:

1.6 μm ver.

0.75 μm hor.

Fill to fill:

0.2 μm

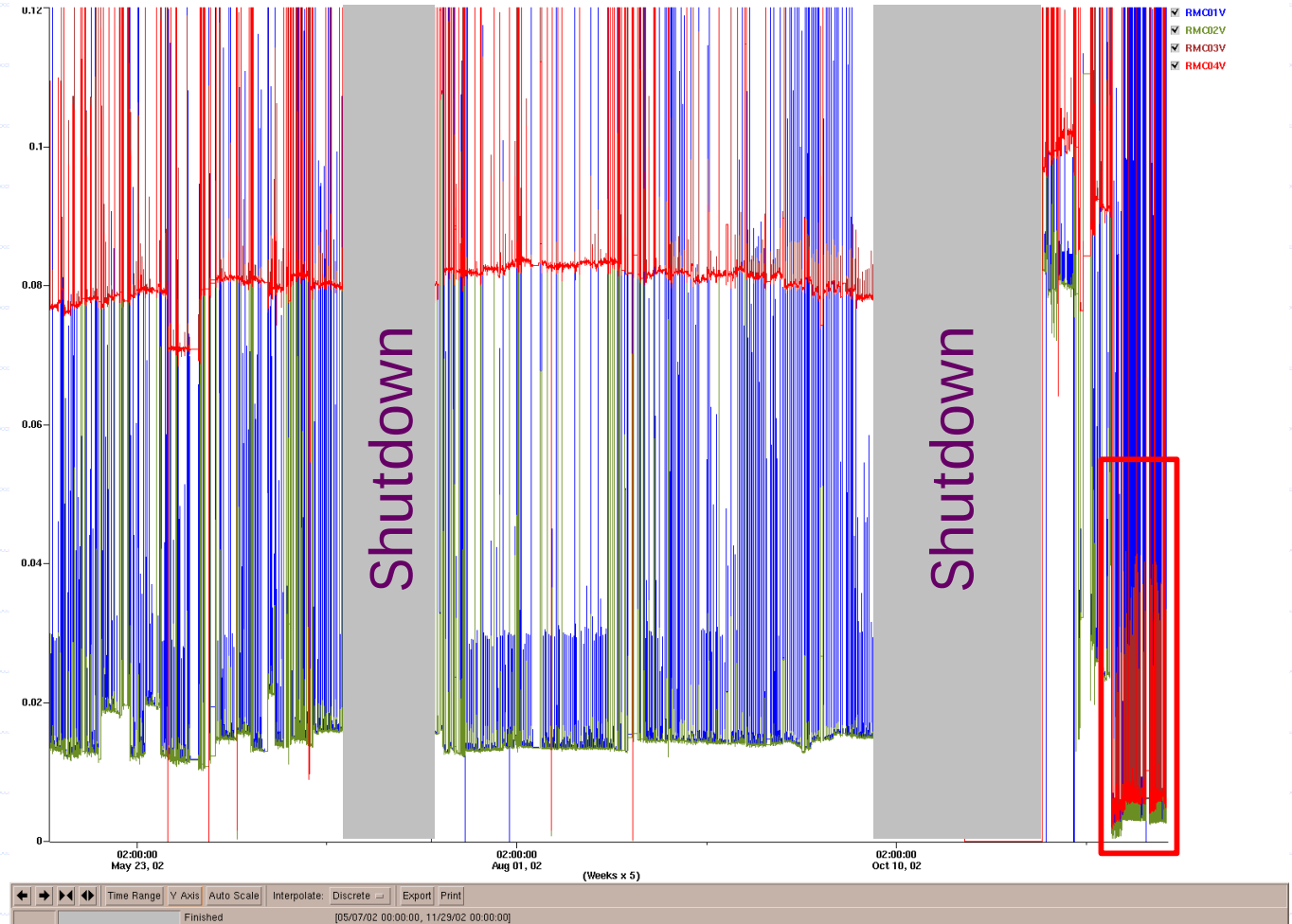


Stability 2002: 6 month raw data

Steps: e.g.
Monday
maintenance,
Mistakes,
Changes

User Shift:

- Recalibrated
- MD finished



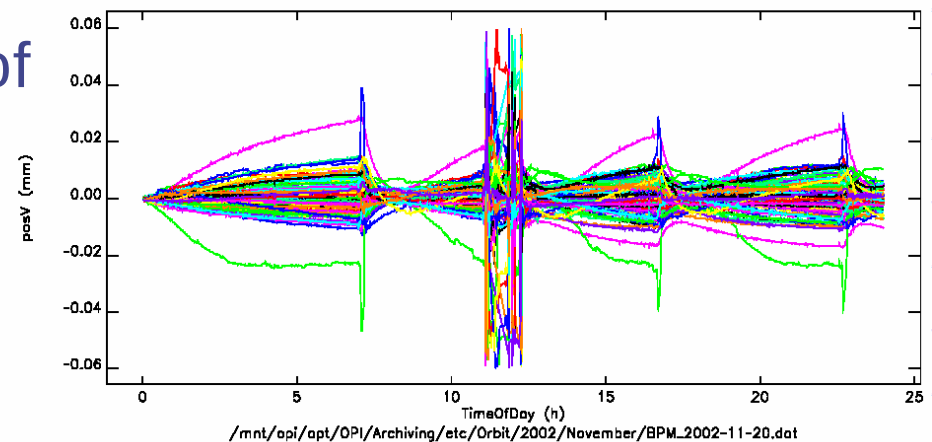
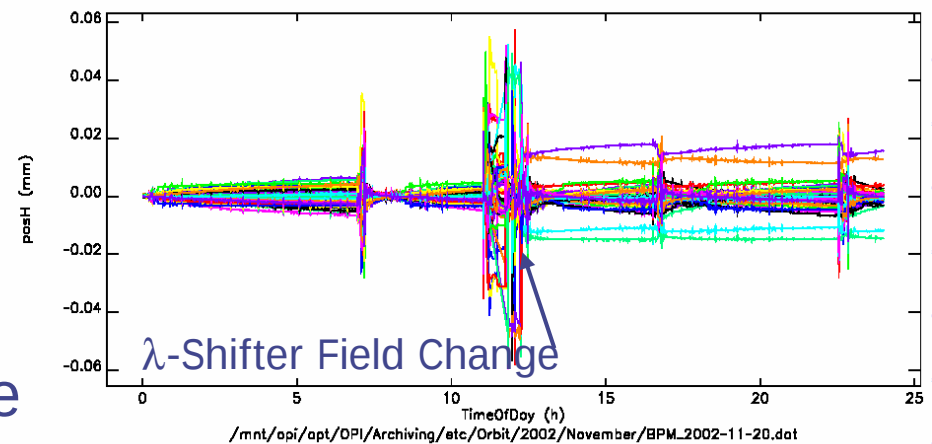
Transient Perturbations

- UE56 brakes: Magnetic drives.
- Horizontal 'spikes' of 1-3 μm RMS.
- Complete compensation difficult.
- Discontinuous ID-feed-forward tables similar.



Step Function Changes

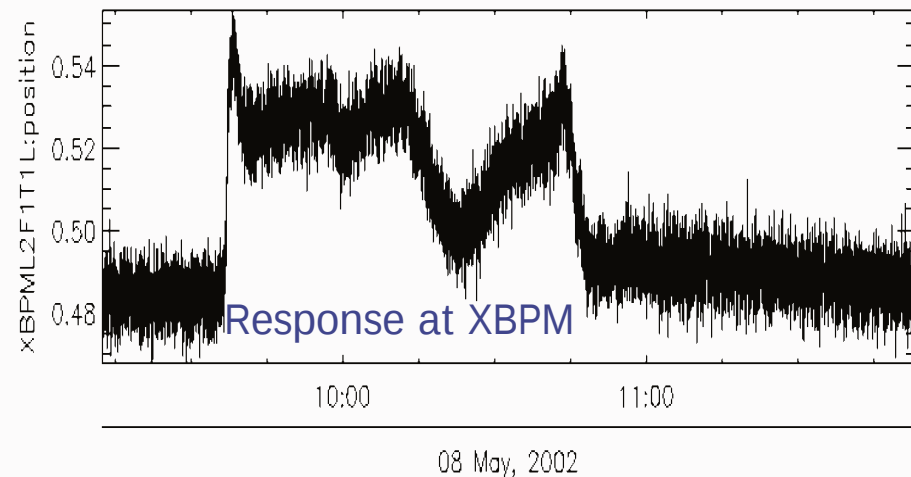
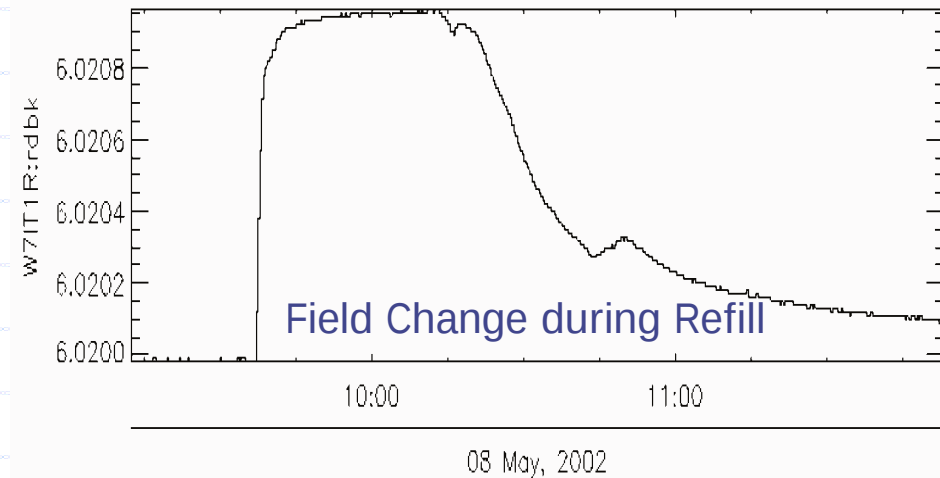
- Hardware repairs, modifications.
- Hysteresis
 - Field Cycle of λ -shifter: strong dipole kick compensators.
 - Minor adjustments of optics: ID feed-forward, tune/chromaticity adjustment.



Other Uncorrected Residuals

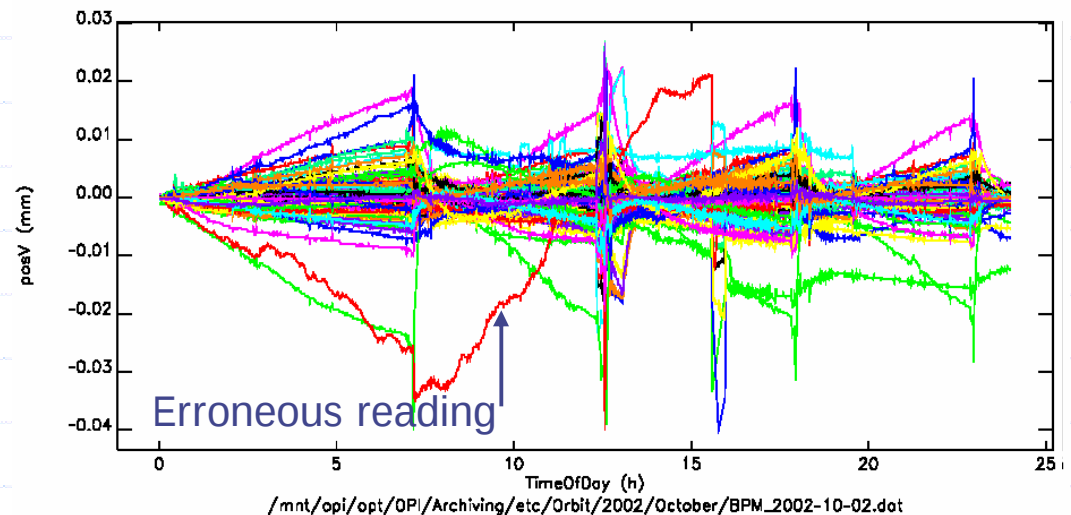
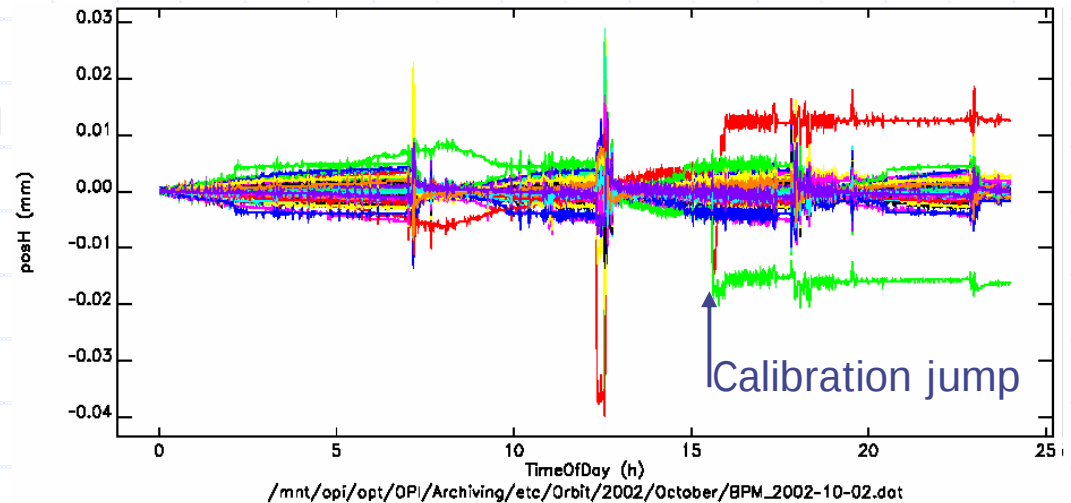
- LHe refill of superconducting λ -shifter modifies field.
- Decay of SC eddy currents (~ 1 h).
- Uncalibrated path length correction of λ -shifter cycles: slight beam energy changes.

■



BPM Failure Detection/Repair

- MTBF: ~2 month
- Remaining malfunction hard to detect
 - E.g. exotic oscillator output level causes erroneous readings
- Beam-Based auto-calibration not yet implemented



Problem Tracking Facilities

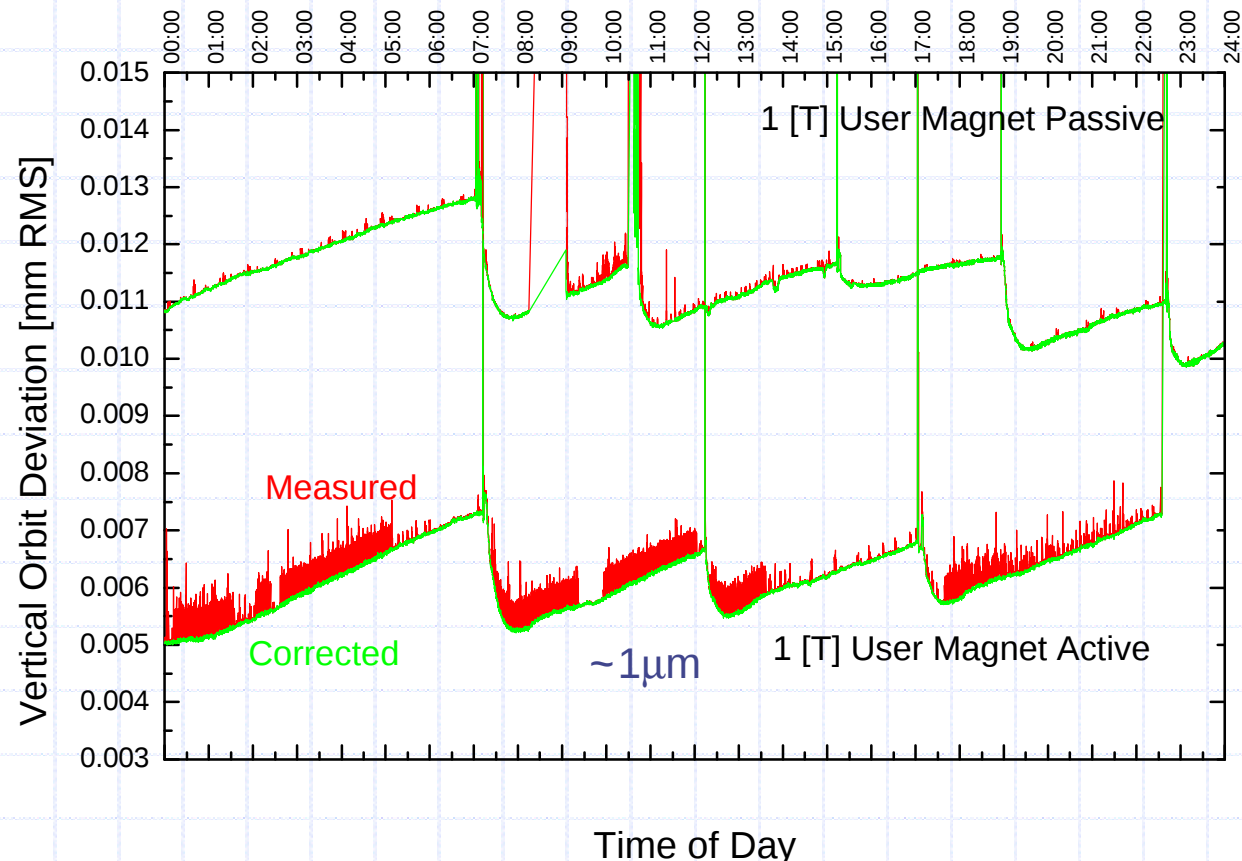
- Comprehensive signal archive (~8000 channels): time, source-effect correlations
- Operator/Program action logging: irregularities, misunderstandings, malfunctions

File Options Preferences											Help		
Facility	Device	Host	Process	PID	User	Time	Status	Severity	Verbosity	Value Error	Text	Message	
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:46:37 2002	CORR	Info	Note	N/A	0	# 858 (100) 48.167575 mA -0.033841 R: H# 48/-48 O 0.006999/-854382451 P 0.00677	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:52:26 2002	CORR	Warn	Note	N/A	0	*** @Correction # 182: 2 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:52:35 2002	CORR	Warn	Note	N/A	0	*** @Correction # 184: 2 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:52:39 2002	CORR	Warn	Note	N/A	0	*** @Correction # 185: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:53:33 2002	CORR	Warn	Note	N/A	0	*** @Correction # 187: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:53:46 2002	CORR	Info	Note	N/A	0	# 1066 (200) 192.290943 mA -0.113091 h: H# 48/-48 O 0.006890/-917262023 P 0.006	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:56:57 2002	CORR	Warn	Note	N/A	0	*** @Correction # 244: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:58:28 2002	CORR	Warn	Note	N/A	0	*** @Correction # 266: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 11:59:13 2002	CORR	Warn	Note	N/A	0	*** @Correction # 277: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:00:50 2002	CORR	Info	Note	N/A	0	# 1272 (300) 245.717424 mA 3.754377 h: H# 48/-48 O 0.002781/-375578597 P 0.0026	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:07:51 2002	CORR	Info	Note	N/A	0	# 1476 (400) 238.219165 mA 3.833817 h: H# 48/-48 O 0.002651/490312062 P 0.00263	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:20:38 2002	CORR	Warn	Note	N/A	0	*** @Correction # 464: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc7c:0.0	oplc7c	N/A	18535	opi	Mon Nov 25 12:21:56 2002	Meas	Err	Warn	N/A	0	Persistent AGC Error at BPMZ4D2R (# 290901)	PROGRAM RESULT,CALC
Orbit	oplc7c:0.0	oplc7c	N/A	18535	opi	Mon Nov 25 12:21:56 2002	Meas	Warn	Note	N/A	0	BPMZ4D2R at 27.264000 m disapp.(# 12 x=32.736000 <nxt 32.736000 m>)	PROGRAM NOTIFICATION
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:22:01 2002	Meas	Err	Warn	N/A	0	Persistent AGC Error at BPMZ4D2R (# 1887)	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:23:07 2002	CORR	Info	Note	N/A	0	# 1919 (500) 24.534314 mA -0.015123 h: H# 48/-48 O 0.017755/347849652 P 0.0177	PROGRAM RESULT,CALC
Orbit	oplc7c:0.0	oplc7c	N/A	18535	opi	Mon Nov 25 12:23:49 2002	Meas	Warn	Note	N/A	0	BPMZ4D2R at 27.264000 m reapp.(# 12 s=32.736000 <prv 26.005000 m>)	PROGRAM NOTIFICATION
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:24:00 2002	CORR	Warn	Note	N/A	0	*** @Correction # 513: 2 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:24:04 2002	CORR	Warn	Note	N/A	0	*** @Correction # 514: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:28:28 2002	CORR	Warn	Note	N/A	0	*** @Correction # 576: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:30:08 2002	CORR	Info	Note	N/A	0	# 2123 (600) 100.124077 mA 7.918975 h: H# 48/-48 O 0.003079/-786256207 P 0.0030	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:36:02 2002	CORR	Warn	Note	N/A	0	*** @Correction # 631: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:40:51 2002	CORR	Info	Note	N/A	0	# 2435 (700) 108.108340 mA -0.072203 h: H# 48/-48 O 0.008520/-1639587784 P 0.00	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:45:43 2002	CORR	Warn	Note	N/A	0	*** @Correction # 767: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 12:48:00 2002	CORR	Info	Note	N/A	0	# 2643 (800) 253.268979 mA 3.813557 h: H# 48/-48 O 0.002822/-1720145895 P 0.002	PROGRAM RESULT,CALC
Orbit	oplc3c:0.0	oplc3c	N/A	2015	opi	Mon Nov 25 13:13:50 2002	CORR	Warn	Note	N/A	0	*** @Correction # 872: 1 with BAD efficiency ***	PROGRAM BRANCH/FLOW
Thu Nov 28 16:36:19 2002												From Mon Nov 25 03:31:14 2002 To Wed Nov 27 16:31:14 2002	

Unexpected Events

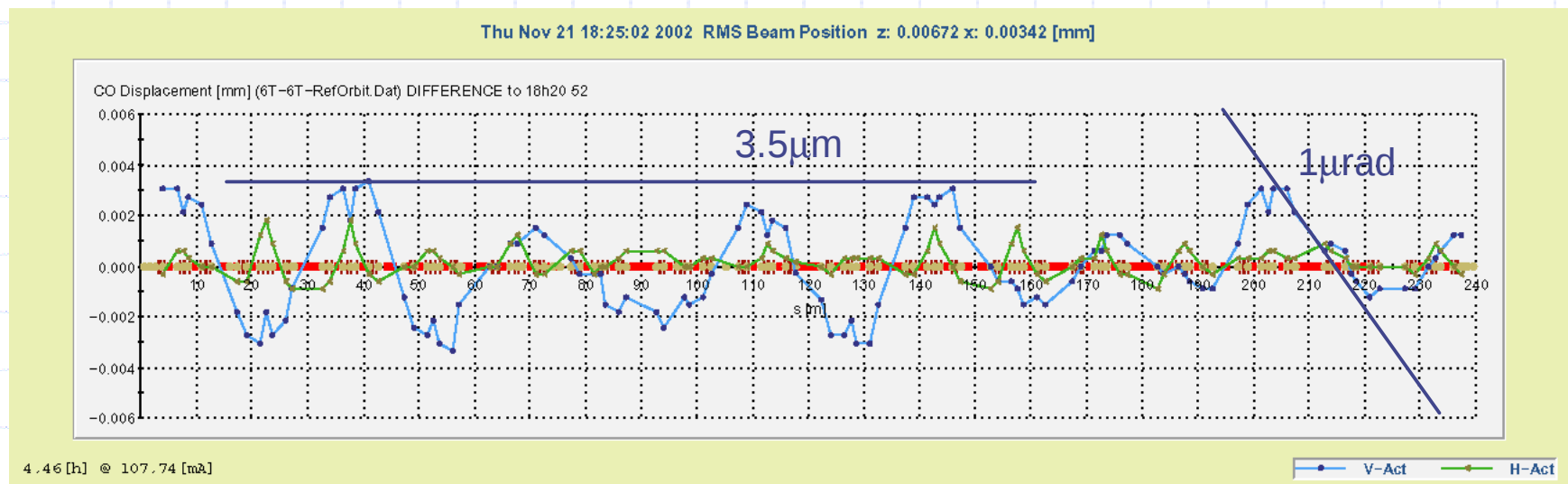
- New, unexplainable orbit jumps appear: Phase analysis points to a ring segment with NO active element
- Pattern of perturbation corresponds to users time slots.

1 μm Orbit perturbation due to 1[T] user magnet switched outside (!) storage ring tunnel (3m from beam pipe).

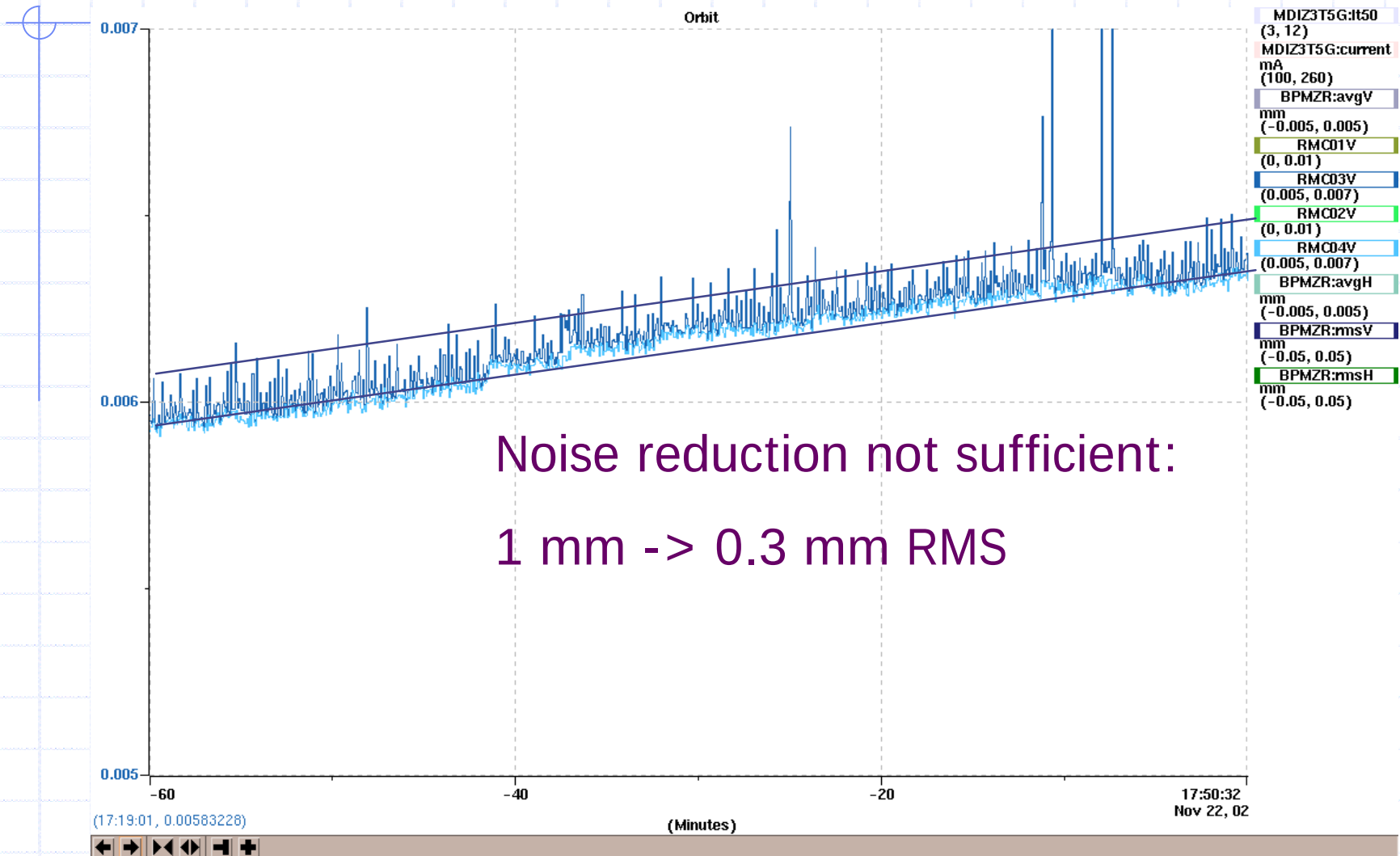


Behind RMS: Deviations/Angles

- User magnet causes $4\text{ }\mu\text{m}$, $1\text{ }\mu\text{rad}$ peak perturbation
 - Corrected within 2 cycles.
- Obvious required counter-measures:
 - Distance, shielding, local feed-forward.
 - Inadequate: fast local ID source point feed-back.

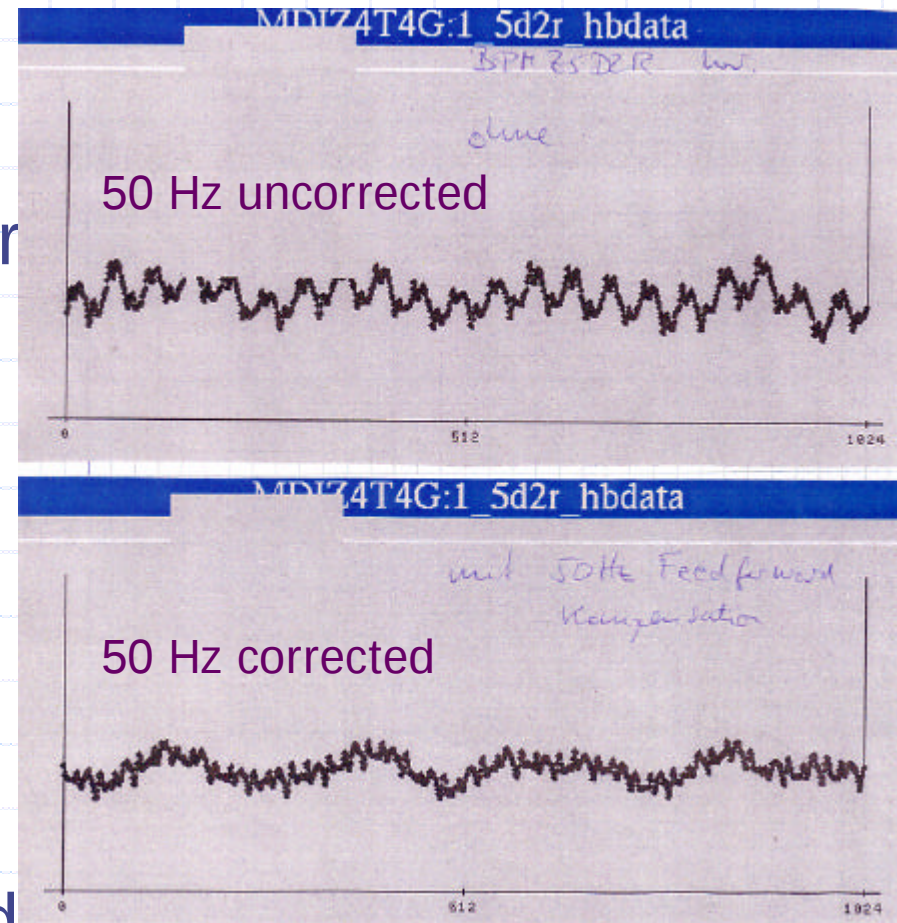


Present Choice: New Location



50 Hz Mains Suppression

- Fast BPM signal analysed.
- Put air coil corrector at optimal position.
- Feed-forward compensation proves feasibility.
- Users don't suffer, most detectors average with same frequency: not used

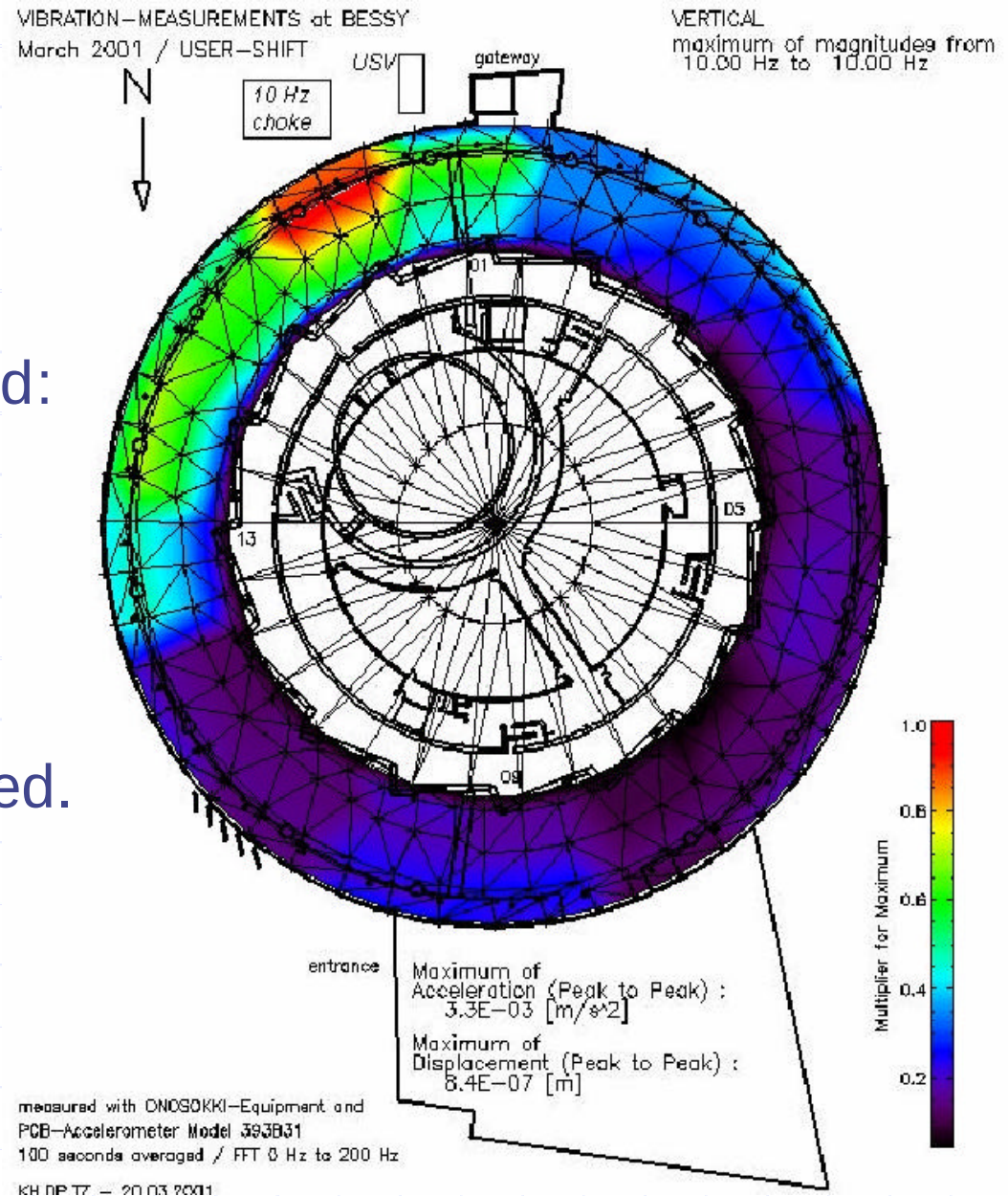


Copy from runbook

Vibrations

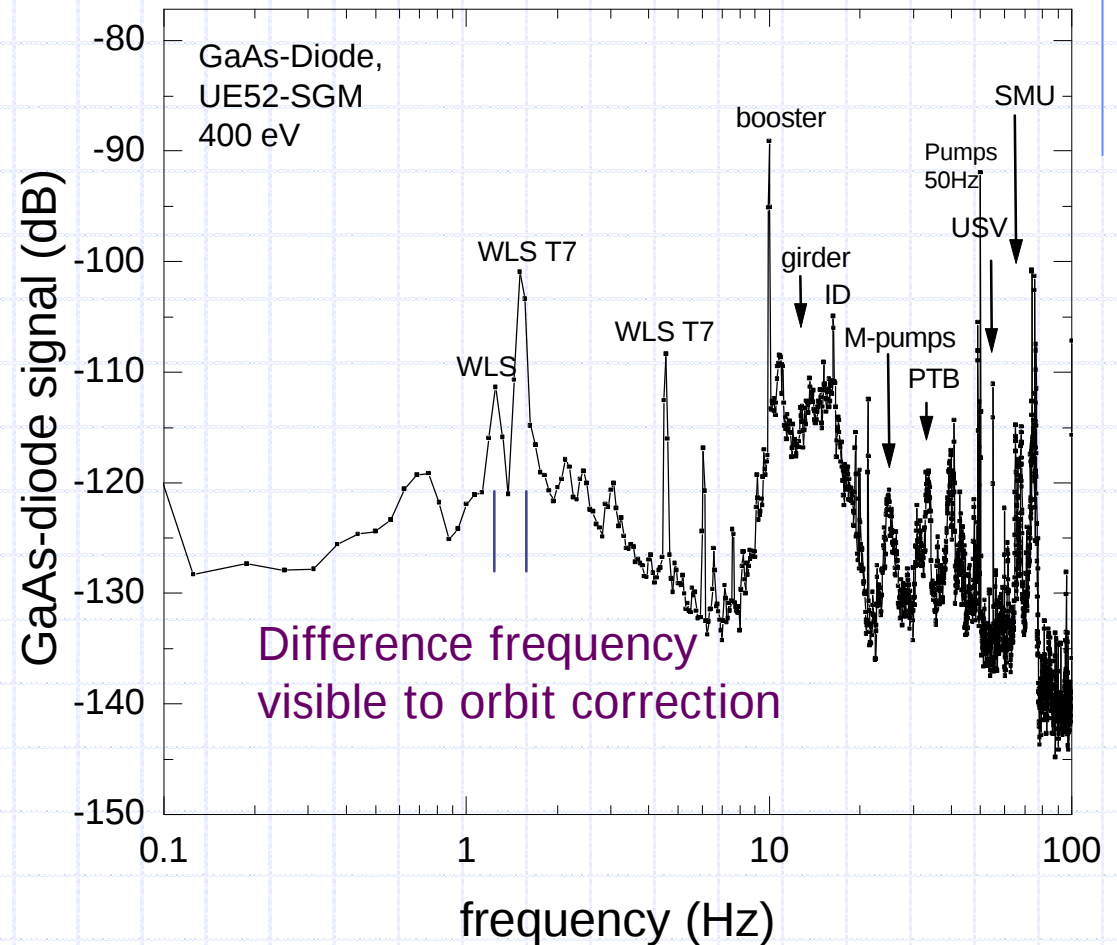
Tunnel, experimental floor well characterized:

- Frequency
- Magnitude
- Critical components, major sources identified.
- Consequences for beam-line design: vibration damped BL elements.



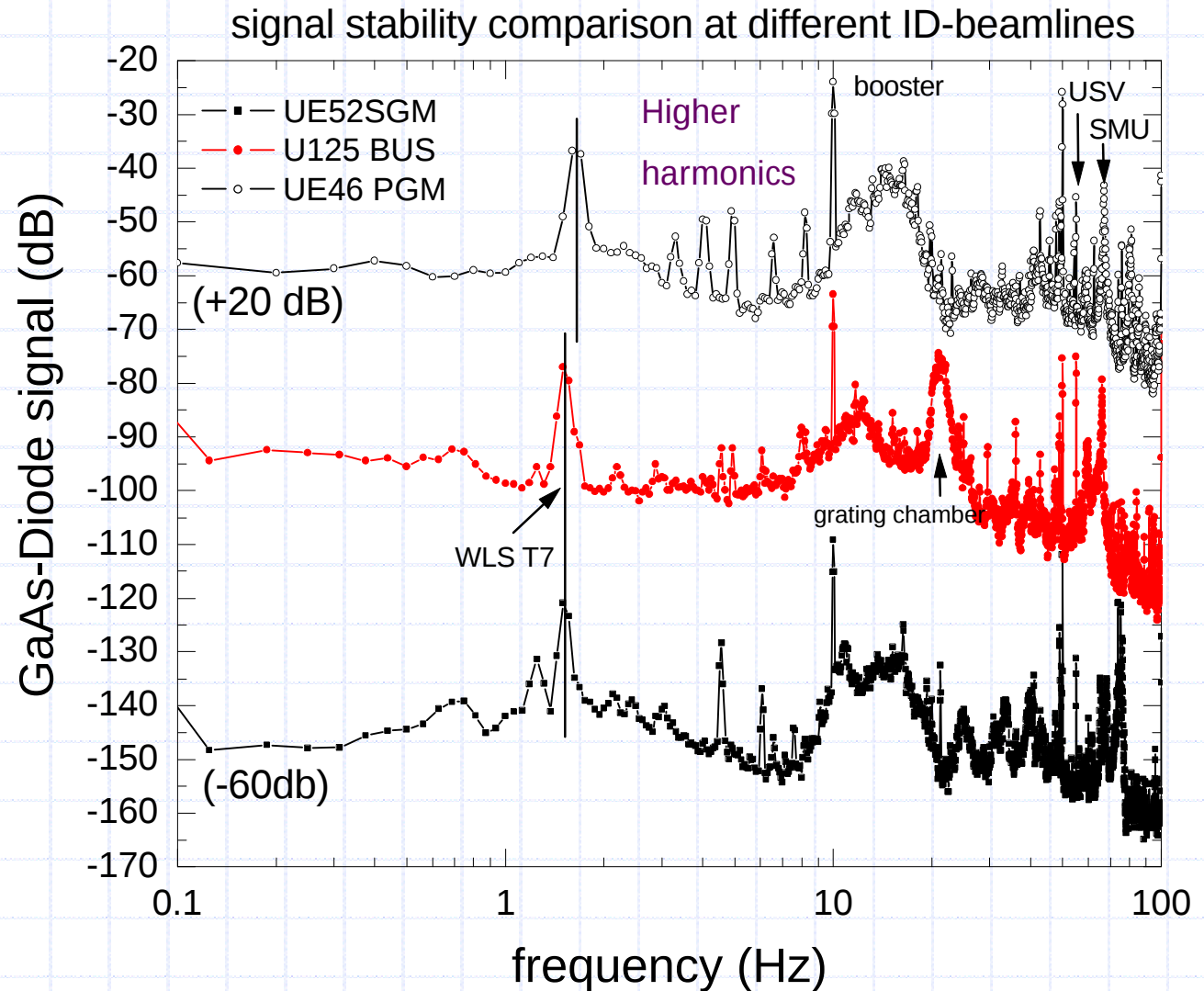
Stability: Spectral Overview

- Diode @ experiment position
- Metric: achievable signal/noise ratio
- Dominant:
 - LHe recondensor
 - White circuit
 - Gyro mains



Comparison of Sensitivities

Help to
distinct
accelerator
beam orbit
dominated
effects
from beam
line
specifics.



Conclusions

- RF-BPM and XBPM diagnostic: precise, consistent, complementary.
- Growing understanding of sources and feasible countermeasures.
- Effect on experiments widely varying.
 - IR beam-line most sensitive.
- Perturbations tied to beam-line and beam orbit are of similar order.
- Improvement attempts have to consider both areas.